

Replacement For: PR-1440 Class B Conforms To: AMS-S-8802 & BMS5-26U by FAA-PMA Approval⁴

Product Description:

NSL1440RC Class B is a fuel resistant sealant for use on integral fuel tanks and pressurized cabins as well as other areas subject to contact with aircraft fuels, lubricants, oils, water and/or weathering.

NSL1440RC Class B is a two-part polysulfide base compound which cures at room tempera-ture to a flexible, resilient rubber.

When mixed, NSL1440RC Class B is a thixotropic paste that will not flow. For mixed application life details see cure profile below.

Product Features:

- Excellent adhesion to aluminum, magnesium, titanium, steel and numerous other aircraft substrates.
- Designed to withstand the attack of sulfur compounds that are present in jet fuels and aviation gas.
- Service temperature range -65°F(-54°C) to 250°F(121°C) with excursions to 275°F (135 °C).
- Suitable for application by extrusion gun or spatula.

Heat-Accelerated Curing:

Increased temperature and relative humidity will reduce work life and speed up the cure. Reduced temperature and relative humidity will extend work life and slow the cure.

Cure Profile:

	B-1/2	B-2
Application Life (hrs) ³	1/2	2
Tack Free Time (hrs) ³	<5	<9
Cure Time to 35 Shore A (hrs)	<5	<12

NSL1440RC Class B

Aircraft Rapid Cure Integral Fuel Tank Sealant

Packaging:

Available in 2½ and 6 oz. cartridges, pint, quart and gallon kits. Also available in premixed and frozen cartridges. Other size packaging available upon request.

Shelf Life:

Sealed containers: 9 months when stored below 80°F. Slight changes in work life, viscosity and curing rate may occur but will not affect end performance of the product.

Typical Properties:

UNCURED

ONCORED				
Color:	Base	В	llack	
	Curing Agent	V	Vhite	
	Mixed	G	iray	
Mixing Ratio: (by weight)		1	00:12	
	(by volume)	1	00:9.7	
Non-volatile Content		9	7%	
Viscosity, poise				
	Base	1	1,000 ²	
	Curing Compound	1	,000 1	
Specific Gravity		1	.45	
Consist	ency	Р	aste	
CURED	- ROOM TEMPERATURE			
Cured -	7 days @ R.T. 2			
	Tensile Strength, PSI	2	50	
	Elongation, %	2	50	
	Durometer, Shore A	5	2	
	Min. Peel Strength, PPI	2	.5	
	Flash Point	>	200°F	

Fungus Resistance

Non-nutrient

Dedicated Packaging, LLC FAA PMA 4 Plum Ct. - Sleepy Hollow, Illinois 60118 Dedicated Packaging, LLC an NSL Aerospace Company (800) 527.0011 www.nslaerospace.com

This document contains proprietary information and is not to be transmitted, reproduced or disclosed to anyone without written permission of NSL Aerospace.

¹ Brookfield RVF Spindle #6

² Brokfield RVT Sprindle #7

³ Conditions 77°F and 50% R.H.

⁴ Material and data depicted on this TDS is provided to Dedicated Packaging, LLC by the approved manufacture supplier(s) for this material. Qualification and inclusion on the QPL(s) is by the supplier(s) per their material identification and conforms as required by the governing specification.